



AUTOPULSE 220-M2 is the MIG / MAG pulsed generator with 2 integrated wire feeders ideal for car-body repairers. Equipped with a digital PFC (Power Factor Correction) the Autopulse supplies pulsed welding quality comparable to three-phase products. Designed for highest performance the 220-M2 features several synergic curves which enables exceptional arc quality. The Autopulse 220-M2 is incredibly versatile, 2 welding torches for use with multiple material including Steel and Aluminium increase productivity for the modern day workshop. The intuitive interface and high precision wire feed are ideal for car-body applications with exceptional welding quality even when used with thin sheet materials.

OPTIMISED MIG/MAG SETTINGS

- **Welding processes** : Standard, Pulse, Pulse in Pulse, Cold pulse and Manual.
- **Trigger modes** : 2T, 4T, SPOT, DELAY and TACK function.
- **Precise control over the welding cycle** : CreepSpeed, Softstart, Hotstart, Upslope, Downslope, Crater Fill, Post gas, etc.
- **2 specific compartments to isolate and avoid pollution of the aluminum coil**:
 - aluminum wire Ø 0.8 / 1.0 / 1.2 (lower compartment n° 1)
 - steel wire Ø 0.6 / 0.8 / 1.0 mm (upper compartment n° 2)
 - stainless steel wire Ø 0.8 / 1.0 mm (upper compartment n° 2)
 - CuSi and CuAl wire Ø 0.8 / 1.0 mm (upper compartment n° 2)

SIMPLIFIED WELDING

- **68 (Adjustable) synergic curves** ensure an outstanding weld for a large range of materials, wire sizes and gas.
- The fully synergic mode calculates the optimal welding parameters automatically, this can be also be adjusted (wire speed, voltage and current).

MAXIMUM PRODUCTIVITY

- **4 microprocessors** to give four times the processing power.
- **2 wheel drive** system with 2 active drive rolls.
- Up to 2 wire reels of Ø 300 mm accepted.
- **Automatic torch detection** while pulling the trigger.
- Balancing arm with torch support (x3) and welding helmet.
- Push pull torch compatibility (24V).

ERGONOMIC INTERFACE

- Brand **new Interface** which has been simplified and centralized with car-body repairer operational habits.
- **Large colour screen** for simple control of the welding cycle set up.
- 2 control knobs and 4 keys for simple and intuitive navigation of the operational menus.
- Machine and synergies easily updateable via USB key.
- Save up to 500 welding programs for repetitive tasks.

ROBUST AND MOBILE

- Reinforced structure.
- Frame supporting 2 bottles (2x4m3) with low loading height.

ACCESSORIES (OPTIONS)

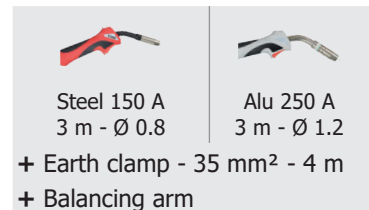


Push Pull Torch (24 V)

046283	4 m	3 kg	220 A (20%)	Ø 0.8 → 1.2
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Supplied with 2 torches :



- 3 interface options for ease of use :
- **EASY** (simplified module)
 - **EXPERT** (complete module)
 - **ADVANCED** (specific modules)

								équipé d'origine / original equipment / originalausstattung / equipamiento de fabrica	EN 60974-1 (40°C)	U ₀			IP	
50/60Hz	A	min → max	Ø mm	Ø mm	Electronic Control	m/min		X (40°C)	V	cm	kg		IP 21	Protected & compatible power generator (+/-15%)
208 >240 V 1~	16	10 → 220	0.6 → 1.2	200 300		0.5 → 20	50 W	0.8/1.0 1.0/1.2 (Alu)	150 A @ 60% 130 A @ 100%	80	88 x 93 x 63	63	IP 21	10 kVA